CLEVELAND WORKS FACT SHEET

Cleveland Works is an integrated steelmaking facility strategically located on the Cuyahoga River in Cleveland, Ohio, with good access to the Port of Cleveland and Great Lakes shipping, as well as excellent highway and railroad transport. The Cleveland facility is supplied with coke from our cokemaking operations in Warren, Ohio and Monessen, PA. Cleveland's major production facilities include two blast furnaces, two steel producing facilities, an 84-inch hot strip mill, a pickling line, a five-stand tandem mill, and a hot dip coating line.

Facility Facts

Plant Leadership	Tom Hypes
Union Leadership	Richard Peskar, United Steelworkers (USW)
Products	Hot-rolled, cold-rolled and hot-dip galvanized sheet and semi-finished slabs
Markets Served	Automotive, construction, converters and distribution
Principal Production Facilities	Iron making, steel producing, hot rolling, pickle and cold rolling, and hot dip galvanizing
Certifications	ISO 14001 Certificate, IATF 16949:2024, ISO 45001 Certificate, ISO 17025 A2LA:2025, ISO 9001: 2024 Certificate, PED Certification, ISO 50001:2024 Ready

About Cleveland-Cliffs

Cleveland-Cliffs is a leading North America-based steel producer with focus on value-added sheet products, particularly for the automotive industry. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. Cleveland-Cliffs is headquartered in Cleveland, OH with mining, steel and downstream manufacturing operations located across the U.S. and Canada. For more information, visit www.clevelandcliffs.com.

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