BURNS HARBOR FACT SHEET

Burns Harbor, Cleveland-Cliffs' second-largest U.S. facility, is a fully-integrated steelmaking facility located on the shores of Lake Michigan in Northwest Indiana, 50 miles southeast of Chicago. The location allows for prime access to the Port of Indiana, as well as excellent highway, waterway and rail transport.

Facility Facts

Plant Leadership	Taylor Murphy
Union Leadership	Pete Trinidad, United Steelworkers (USW)
Acreage	1,986
Products	Hot-rolled, cold-rolled, and hot-dip galvanized coils and as-rolled and heat-treated plate
Markets Served	Appliance, automotive, construction, converters, distribution, pipe and tube and shipbuilding
Principal Production Facilities	Coke plant operations, iron producing, steel producing, hot rolling, pickling, cold rolling, annealing, galvanizing, finishing, plate rolling and heat treating
Certifications	IATF 16949, ISO 9001, ISO/ IEC 17025 A2LA (6271. 20) , PED , American Bureau of Shipping , ISO 14001, ISO 45001, Wildlife Habitat Council Gold Conservation

About Cleveland-Cliffs

Cleveland-Cliffs is a leading North America-based steel producer with focus on value-added sheet products, particularly for the automotive industry. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company is headquartered in Cleveland, OH with mining, steel and downstream manufacturing operations located across the U.S. and Canada. For more information, visit www.clevelandcliffs.com.

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