INDIANA HARBOR FACT SHEET

The Indiana Harbor complex is one of the largest integrated steelmaking facilities in North America and is located in East Chicago, Indiana, just 20 miles southeast of Chicago. Indiana Harbor is a diverse facility capable of making a full range of flat products and is a leader in the North American development of new automotive products.

Facility Facts

Plant Leadership	LaDale Combs
Union Leadership	James Thomas and Steven Serrano, United Steelworkers (USW)
Products	Advanced high-strength steel (AHSS), American Petroleum Institute pipe skelp, motor laminations, automotive exposed and martensitic grades
Markets Served	Appliance, automotive, construction, distribution, steel producers, strip converters and tubular
Principal Production Facilities	Three blast furnaces (one currently operating), four basic oxygen furnaces, ladle metallurgy facilities and vacuum degassing, three continuous casters, one with two lines, slab dimensioning facility, 80-inch hot strip mill, pickling line, five-stand tandem mill, batch and continuous annealing, temper mill, recycling plant (idle) and one hot-dip galvanizing line
Certifications	IATF 16949, ISO 9001, ISO/IEC 17025 A2LA (6271.01 & 6271.02), PED, ISO 14001, ISO 45001

About Cleveland-Cliffs

Cleveland-Cliffs is a leading North America-based steel producer with focus on value-added sheet products, particularly for the automotive industry. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company is headquartered in Cleveland, OH with mining, steel and downstream manufacturing operations located across the U.S. and Canada. For more information, visit www.clevelandcliffs.com.

Cleveland-Cliffs Indiana Harbor
3210 Watling Street
East Chicago, IN 46312
Telephone: 219 399 1200
www.clevelandcliffs.com

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