BUTLER WORKS

About Butler Works

Butler Works is located in western Pennsylvania, a one-hour drive north of Pittsburgh. The facility produces stainless, electrical and carbon steels. Melting takes place in an electric arc furnace (EAF) that feeds an argon-oxygen decarburization unit for specialty steels. A ladle metallurgy furnace feeds two double-strand continuous casters. The buildings housing electrical- and stainless-steel melting and casting, hot-roll, cold-roll and finishing operations measure 3.5 million square feet.

Facility Facts

Plant Leadership	Aaron Steinheiser
Union Leadership	James Sychak, United Auto Workers (UAW)
Acreage	1,300
Products	Flat-rolled electrical steels, stainless steels, stainless and carbon semi-finished slabs
Markets Served	Electric moters, generators, appliances, automotive exhuast, power and distribution transformers, stainless and carbon converters
Principal Production Facilities	EAF, hot-rolling mill, annealing and pickling units, one 3 stand tandem cold mill; various intermediate and finishing operations for stainless and electrical steels.
Certifications	IATF 16949, ISO 9001, ISO/IEC 17025 A2LA (6271.04 & 6271.05), ISO 14001

About Cleveland-Cliffs

Cleveland-Cliffs is a leading North America-based steel producer with focus on value-added sheet products, particularly for the automotive industry. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company is headquartered in Cleveland, OH with mining, steel and downstream manufacturing operations located across the U.S. and Canada. For more information, visit www.clevelandcliffs.com.

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