MANSFIELD WORKS FACT SHEET

Mansfield Works is located in north-central Ohio, approximately a one-hour drive south of Cleveland. The facility's stainless steel melting, casting and hot-rolling operations are housed in more than 1.6 million square feet of manufacturing space. Mansfield's facility features a thin slab caster that uses an advanced technology production system to meet exact customer specifications.

Facility Facts

Plant Leadership	James Wyers
Union Leadership	Mark Henderson, United Steelworkers (USW)
Products	Semi-finished hot bands, high chrome ferritic and martensitic stainless steels, offering a wide range of corrosion and oxidation resistance, strength and hardness, as well as fabricating and welding benefits
Markets Served	Automotive and appliance stainless
Principal Production Facilities	Melt shop with two electric arc furnaces (EAF), argon-oxygen decarburization (AOD)unit, ladle metallurgical facility, thin-slab continuous caster, walking beam slab furnace and six-stand hot-rolling mill.
Certifications	IATF 16949, ISO 9001, ISO/IEC 17025 A2LA (6271.06), ISO 14001

About Cleveland-Cliffs

Cleveland-Cliffs is a leading North America-based steel producer with focus on value-added sheet products, particularly for the automotive industry. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company is headquartered in Cleveland, OH with mining, steel and downstream manufacturing operations located across the U.S. and Canada. For more information, visit www.clevelandcliffs.com.

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