MIDDLETOWN WORKS FACT SHEET

Middletown Works is located in Southwest Ohio, midway between Cincinnati and Dayton. The facility is an integrated steel operation with carbon steel melting, casting, hot- and cold-rolling and finishing operations. Middletown Works' hot strip mill is equipped with pair-cross rolling technology for improved shape and crown control.

Facility Facts

Plant Leadership	David Reinhold
Union Leadership	Shawn Coffey, International Association of Machinists and Aerospace Workers (IAM)
Products	Hot-rolled and cold-rolled carbon steels, electrogalvanized steels, hot-dip galvanized products and aluminized carbon and stainless steel sheets
Markets Served	Automotive, appliance, heating, ventilation, air conditioning, culvert and distribution
Principal Production Facilities	Blast furnace, basic oxygen furnaces, composition adjustment by sealed argon bubbling – oxygen blowing (CAS – O.B.) unit process, RH vacuum degasser, dual-strand slab caster, hot strip mill, pickling lines, five-stand cold mill, electro-galvanizing line, hot-dip carbon and stainless aluminizing line, hot-dip galvanizing line, box annealing furnaces, temper mills and open coil annealing
Certifications	IATF 16949, ISO/IEC 17025 A2LA (6271.08 & 6271.09), PED/PER, ISO 14001

About Cleveland-Cliffs

Cleveland-Cliffs is a leading North America-based steel producer with focus on value-added sheet products, particularly for the automotive industry. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. Cleveland-Cliffs is headquartered in Cleveland, OH with mining, steel and downstream manufacturing operations located across the U.S. and Canada. For more information, visit www.clevelandcliffs.com.

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