NEW CARLISLE FACT SHEET

The Cleveland-Cliffs New Carlisle facility in New Carlisle, Indiana, receives substantially all its feedstock from Cleveland-Cliffs' facilities in Indiana Harbor and Burns Harbor via daily unit trains.

The operation is a continuous, cold-rolling plant that produces sheet steel of unmatched quality and consistency. The operation enables the combination of five processes that take 12 days or more to perform via traditional batch methods. By welding coils end-to-end, the plant can run them continuously through these processes – pickling, tandem-rolling, annealing, temper-rolling and inspection – in less than a day.

Facility Facts

Plant Leadership	Aaron Langness
Union Leadership	Daniel Nimtz, United Steelworkers (USW)
Products	Hot-dipped galvanized and galvannealed sheet, electrogalvanized sheet coil, cold-rolled sheet and annealed sheet coil
Markets Served	Automotive, appliance and distribution
Principle Production Facilities	Continuous descale cold mill, continuous annealing process line, continuous galvanizing line and electro galvanizing line
Certifications	IATF 16949, ISO/IEC 17025 A2LA (6271.19), ISO 14001

About Cleveland-Cliffs

Cleveland-Cliffs is a leading North America-based steel producer with focus on value-added sheet products, particularly for the automotive industry. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. Cleveland-Cliffs is headquartered in Cleveland, OH with mining, steel and downstream manufacturing operations located across the U.S. and Canada. For more information, visit www.clevelandcliffs.com.

Cleveland-Cliffs New Carlisle
30755 Edison Road
New Carlisle, IN 46552
Telephone: 574.654.1000
www.clevelandcliffs.com

© Cleveland-Cliffs Inc. Last updated 11.2026